

WE ARE: YOUR PACKAGING

BOSTON ROUND RANGE IN HDPE

Ever popular with brands seeking a versatile packaging solution, our Boston rounds provide the perfect all-rounder for a host of market sectors. With standard, tall and flat based options available, these versatile designs are available in 50ml to 500ml capacity sizes.



Left to right: 60ml Flat Based Boston Round (Ref: 6050) with Tall Radiused Cap (Ref: 3013), 500ml Standard Boston Round (Ref: 6052) with Shallow Cap (Ref: 3022), 100ml Standard Boston Round (Ref: 6061) with Flip Top Cap (Ref: 3018) and 250ml Tall Boston Round (Ref: 6001) with Disc Top Cap (Ref: 3033).

100ml TALL BOSTON ROUND

Bottle Reference.....	6016
Brimful Capacity.....	120ml
Height.....	108mm
Diameter.....	43mm
Neck Finish.....	24/410

Profile



24/410 CLOSURES TO SUIT

Shallow Cap.....	Ref: 3022
Flip Top Cap.....	Ref: 3017
Flared Disc Cap.....	Ref: 3026
Disc Top Cap.....	Ref: 3033

Also suitable for use with any standard 24/410 fitment

Bottle Reference.....	6016
Brimful Capacity.....	123ml
Height.....	116mm
Diameter.....	43mm
Neck Finish.....	24/415

Profile



24/415 CLOSURES TO SUIT

Tall Radiused Cap*.....	Ref: 3011
Shallow Cap*.....	Ref: 3005
Flip Top Cap.....	Ref: 3016

*Plug/spigot version available
Also suitable for use with any standard 24/415 fitment

100ml TALL BOSTON ROUND

Bottle Reference.....	6037
Brimful Capacity.....	112ml
Height.....	122mm
Diameter.....	39mm
Neck Finish.....	20/410

Profile



20/410 CLOSURES TO SUIT

Suitable for use with any standard 20/410 fitment

Bottle Reference.....	6037
Brimful Capacity.....	112ml
Height.....	126mm
Diameter.....	39mm
Neck Finish.....	20/415

Profile



20/415 CLOSURES TO SUIT

Tall Radiused Cap*.....	Ref: 3013
Shallow Cap*.....	Ref: 3004
Flip Top Cap.....	Ref: 3018

*Plug/spigot version available
Also suitable for use with any standard 20/415 fitment

150ml TALL BOSTON ROUND

Bottle Reference.....	6015
Brimful Capacity.....	165ml
Height.....	140mm
Diameter.....	43mm
Neck Finish.....	24/410

Profile



24/410 CLOSURES TO SUIT

Shallow Cap.....	Ref: 3022
Flip Top Cap.....	Ref: 3017
Flared Disc Cap.....	Ref: 3026
Disc Top Cap.....	Ref: 3033

Also suitable for use with any standard 24/410 fitment

Bottle Reference.....	6015
Brimful Capacity.....	168ml
Height.....	148mm
Diameter.....	43mm
Neck Finish.....	24/415

Profile



24/415 CLOSURES TO SUIT

Tall Radiused Cap*.....	Ref: 3011
Shallow Cap*.....	Ref: 3005
Flip Top Cap.....	Ref: 3016

*Plug/spigot version available
Also suitable for use with any standard 24/415 fitment

200ml TALL BOSTON ROUND

Bottle Reference.....	6008
Brimful Capacity.....	218ml
Height.....	152mm
Diameter.....	48mm
Neck Finish.....	24/410

Profile



24/410 CLOSURES TO SUIT

Shallow Cap.....	Ref: 3022
Flip Top Cap.....	Ref: 3017
Flared Disc Cap.....	Ref: 3026
Disc Top Cap.....	Ref: 3033

Also suitable for use with any standard 24/410 fitment

Bottle Reference.....	6008
Brimful Capacity.....	221ml
Height.....	160mm
Diameter.....	48mm
Neck Finish.....	24/415

Profile



24/415 CLOSURES TO SUIT

Tall Radiused Cap*.....	Ref: 3011
Shallow Cap*.....	Ref: 3005
Flip Top Cap.....	Ref: 3016

*Plug/spigot version available
Also suitable for use with any standard 24/415 fitment

STANDARD CLOSURE GUIDE



Tall Radiused Caps
24/415.....Ref: 3011*
20/415.....Ref: 3013*
See page 99



Shallow Caps
20/415.....Ref: 3004*
24/410.....Ref: 3022
24/415.....Ref: 3005*
See page 99



Double Wall Caps
20/415.....Ref: 3001
24/415.....Ref: 3014*
24/415.....Ref: 3002*
See page 99



Round Flip Tops
20/415.....Ref: 3018
24/410.....Ref: 3017
24/415.....Ref: 3016
See page 99



Double Wall Flip Top
24/410.....Ref: 3038
See page 99



Oval Flip Top
Snap-On Ref: 3030
See page 99



Disc Top
24/410.....Ref: 3033
See page 100



Flared Disc Top
24/410.....Ref: 3026
See page 100



Reducer Plugs
24mm.....Ref: 3998
20mm.....Ref: 3999
See page 100



Non-Aerosol Overcaps
Snap-On Ref: 3009
Snap-On Ref: 3003
Snap-On Ref: 3000
Snap-On Ref: 3010
See page 100

* Feature spigot seal

250ml TALL BOSTON ROUND

Bottle Reference.....6001
 Brimful Capacity.....270ml
 Height.....166mm
 Diameter.....50mm
 Neck Finish.....24/410

Profile



24/410 CLOSURES TO SUIT

Shallow Cap.....Ref. 3022
 Flip Top Cap.....Ref. 3017
 Flared Disc Cap.....Ref. 3026
 Disc Top Cap.....Ref. 3033

Also suitable for use with any standard 24/410 fitment

Reference.....6001
 Brimful Capacity.....273ml
 Height.....174mm
 Diameter.....50mm
 Neck Finish.....24/415

Profile



24/415 CLOSURES TO SUIT

Tall Radiused Cap*.....Ref. 3011
 Shallow Cap*.....Ref. 3005
 Flip Top Cap*.....Ref. 3016

*Plug/spigot version available
 Also suitable for use with any standard 24/415 fitment

500ml TALL BOSTON ROUND

Bottle Reference.....6023
 Brimful Capacity.....533ml
 Height.....206mm
 Diameter.....63mm
 Neck Finish.....24/410

Profile



24/410 CLOSURES TO SUIT

Shallow Cap.....Ref. 3022
 Flip Top Cap.....Ref. 3017
 Flared Disc Cap.....Ref. 3026
 Disc Top Cap.....Ref. 3033

Also suitable for use with any standard 24/410 fitment

Bottle Reference.....6023
 Brimful Capacity.....536ml
 Height.....214mm
 Diameter.....63mm
 Neck Finish.....24/415

Profile



24/415 CLOSURES TO SUIT

Tall Radiused Cap*.....Ref. 3011
 Shallow Cap*.....Ref. 3005
 Flip Top Cap*.....Ref. 3016

*Plug/spigot version available
 Also suitable for use with any standard 24/415 fitment

50ml STANDARD BOSTON ROUND

Bottle Reference.....6031
 Brimful Capacity.....57ml
 Height.....84mm
 Diameter.....34mm
 Neck Finish.....20/410

Profile



20/410 CLOSURES TO SUIT

Suitable for use with any standard 20/410 fitment

Bottle Reference.....6031
 Brimful Capacity.....59ml
 Height.....89mm
 Diameter.....34mm
 Neck Finish.....20/415

Profile



20/415 CLOSURES TO SUIT

Tall Radiused Cap*.....Ref. 3013
 Shallow Cap*.....Ref. 3004
 Flip Top Cap*.....Ref. 3018

*Plug/spigot version available
 Also suitable for use with any standard 20/415 fitment

100ml STANDARD BOSTON ROUND

Bottle Reference.....6061
 Brimful Capacity.....111ml
 Height.....99mm
 Diameter.....44mm
 Neck Finish.....20/410

Profile



20/410 CLOSURES TO SUIT

Suitable for use with any standard 20/410 fitment

Bottle Reference.....6061
 Brimful Capacity.....114ml
 Height.....103mm
 Diameter.....44mm
 Neck Finish.....20/415

Profile



20/415 CLOSURES TO SUIT

Tall Radiused Cap*.....Ref. 3013
 Shallow Cap*.....Ref. 3004
 Flip Top Cap*.....Ref. 3018

*Plug/spigot version available
 Also suitable for use with any standard 20/415 fitment

STANDARD CLOSURE GUIDE



Tall Radiused Caps
 24/415.....Ref. 3011*
 20/415.....Ref. 3013*
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Shallow Caps
 20/415.....Ref. 3004*
 24/410.....Ref. 3017
 24/415.....Ref. 3005*
 See page 99



Double Wall Caps
 20/415.....Ref. 3001
 24/415.....Ref. 3014*
 24/415.....Ref. 3002*
 See page 99



Round Flip Tops
 20/415.....Ref. 3018
 24/410.....Ref. 3017
 24/415.....Ref. 3016
 See page 99



Double Wall Flip Top
 24/410.....Ref. 3038
 See page 99



Oval Flip Top
 Snap-On Ref. 3030
 See page 99



Disc Top
 24/410.....Ref. 3033
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Flared Disc Top
 24/410.....Ref. 3026
 See page 100



Reducer Plugs
 24mm.....Ref. 3998
 20mm.....Ref. 3999
 See page 100



Non Aerosol Overcaps
 Snap-On Ref. 3009
 Snap-On Ref. 3003
 Snap-On Ref. 3000
 Snap-On Ref. 3010
 See page 100

* Feature spigot seal



150ml STANDARD BOSTON ROUND

Bottle Reference.....6048
 Brimful Capacity.....165ml
 Height.....111mm
 Diameter.....50mm
 Neck Finish.....20/410

Profile



20/410 CLOSURES TO SUIT

Suitable for use with any standard 20/410 fitment

Bottle Reference.....6048
 Brimful Capacity.....166ml
 Height.....116mm
 Diameter.....50mm
 Neck Finish.....20/415

Profile



20/415 CLOSURES TO SUIT

Tall Radiused Cap*.....Ref. 3013
 Shallow Cap*.....Ref. 3004
 Flip Top Cap*.....Ref. 3018

*Plug/spigot version available
 Also suitable for use with any standard 20/415 fitment

200ml STANDARD BOSTON ROUND

Bottle Reference.....6054
 Brimful Capacity.....218ml
 Height.....122mm
 Diameter.....54mm
 Neck Finish.....24/410

Profile



24/410 CLOSURES TO SUIT

Shallow Cap.....Ref. 3022
 Flip Top Cap.....Ref. 3017
 Flared Disc Cap.....Ref. 3026
 Disc Top Cap.....Ref. 3033

Also suitable for use with any standard 24/410 fitment

Bottle Reference.....6054
 Brimful Capacity.....221ml
 Height.....130mm
 Diameter.....54mm
 Neck Finish.....24/415

Profile



24/415 CLOSURES TO SUIT

Tall Radiused Cap*.....Ref. 3011
 Shallow Cap*.....Ref. 3005
 Flip Top Cap*.....Ref. 3016

*Plug/spigot version available
 Also suitable for use with any standard 24/415 fitment

250ml STANDARD BOSTON ROUND

Bottle Reference.....	6062
Brimful Capacity.....	270ml
Height.....	130mm
Diameter.....	58mm
Neck Finish.....	24/410

Profile



24/410 CLOSURES TO SUIT

Shallow Cap.....	Ref. 3022
Flip Top Cap.....	Ref. 3017
Flared Disc Cap.....	Ref. 3026
Disc Top Cap.....	Ref. 3033

Also suitable for use with any standard 24/410 fitment

Bottle Reference.....	6062
Brimful Capacity.....	273ml
Height.....	138mm
Diameter.....	58mm
Neck Finish.....	24/415

Profile



24/415 CLOSURES TO SUIT

Tall Radiused Cap*.....	Ref. 3011
Shallow Cap*.....	Ref. 3005
Flip Top Cap*.....	Ref. 3016

*Plug/spigot version available
Also suitable for use with any standard 24/415 fitment

500ml STANDARD BOSTON ROUND

Bottle Reference.....	6052
Brimful Capacity.....	538ml
Height.....	160mm
Diameter.....	74mm
Neck Finish.....	24/410

Profile



24/410 CLOSURES TO SUIT

Shallow Cap.....	Ref. 3022
Flip Top Cap.....	Ref. 3017
Flared Disc Cap.....	Ref. 3026
Disc Top cap.....	Ref. 3033

Also suitable for use with any standard 24/410 fitment

Bottle Reference.....	6052
Brimful Capacity.....	542ml
Height.....	168mm
Diameter.....	74mm
Neck Finish.....	24/415

Profile



24/415 CLOSURES TO SUIT

Tall Radiused Cap*.....	Ref. 3011
Shallow Cap*.....	Ref. 3005
Flip Top Cap*.....	Ref. 3016

*Plug/spigot version available
Also suitable for use with any standard 24/415 fitment

60ml FLAT BASED BOSTON ROUND

Bottle Reference.....	6050
Brimful Capacity.....	68ml
Height.....	82mm
Diameter.....	38mm
Neck Finish.....	20/410

Profile

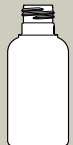


20/410 CLOSURES TO SUIT

Suitable for use with any standard 20/410 fitment

Bottle Reference.....	6050
Brimful Capacity.....	70ml
Height.....	87mm
Diameter.....	38mm
Neck Finish.....	20/415

Profile



20/415 CLOSURES TO SUIT

Tall Radiused Cap*.....	Ref. 3013
Shallow Cap*.....	Ref. 3004
Flip Top Cap.....	Ref. 3018

*Plug/spigot version available
Also suitable for use with any standard 20/415 fitment

ARE YOU LOOKING FOR A BOSTON ROUND IN PET?

We also boast an extensive range of Boston Rounds in PET. These include Standard Bostons, Tall Bostons and Flat Based Boston Rounds.

Available in 50ml to 500ml capacities, our PET versions benefit from a choice of neck finishes to accommodate one of our many closure designs.

See pages 70 - 76



RECYCLED CONTENT

Post Consumer Recycled (PCR) materials offer a superb way to reuse plastic again and help reduce landfill. Here we take a brief look at how PCR can provide an environmentally friendly solution for your packaging.

WHAT IS PCR?

Post consumer recycled (PCR) materials are plastics derived from discarded HDPE and PET bottles. PCR provides an environmentally sustainable solution by reusing single-use materials that would otherwise be disposed of in landfill sites.

THE PCR PROCESS

PCR production begins with the collection and sorting of discarded HDPE and PET bottles in commercial and residential recycling programs. The items are ground, washed, dried and pelletised, ready to be used again in future manufacturing.

CONTAMINATION

Contamination can occur when recycling discarded plastics because coloured items such as closures and tamper-evident rings can prove difficult to separate during the recycling process. Conversely, discarded plastic bottles with labels on can also hamper the recycling process, creating inclusions in the PCR plastic.

APPEARANCE

Levels of PCR can be provided in percentages of up to 100%. However, increasing the amount can affect the appearance of colour, most notably when using light or bright pigments. The use of darker colours can help mask the tone of the natural PCR plastic when increasing levels.

THE PCR CIRCULAR JOURNEY



PCR10 - SPECTRA'S BOLD ENVIRONMENTAL STANDARD

Welcome to PCR10 - Spectra's bold environmental initiative aimed at helping customers move towards more sustainable packaging solutions.

PCR10 is our mandatory opt-out scheme that sees a minimum of 10% post consumer recycled materials included in all new bottle manufacturing projects.

Provided at no extra cost, with no effect on existing specifications, PCR10 is aimed at reducing the level of virgin materials in the products we manufacture, encouraging both new and existing customers to join us in facilitating a circular economy for the good of the environment.

